

VERSAFLOW[®] 55/AR ADTECH

Product Data

Ref: 226/14/03/13

Description: 55% Alumina low cement castable.

- Features:
- Excellent alkali resistance.
 - Excellent abrasion resistance.
 - High hot strength at 1095°C.
 - High refractoriness.
 - Installation versatility means product may be vibration cast, poured, or pumped with slight adjustment to water addition.

- Uses:
- Aluminum Furnaces - Upper sidewalls and roofs, diecast furnaces.
 - Steel Industry - Ladle covers, tundish covers.
 - Cement Industry – Preheater maintenance.
 - Incineration - Charging zones, burners, rotary kilns.

Chemical Analysis: Approximate (Calcined Basis)

Silica - SiO ₂	38.2%
Alumina - Al ₂ O ₃	55.8%
Titania - TiO ₂	2.1%
Iron Oxide - Fe ₂ O ₃	0.9%
Lime - CaO	2.8%
Magnesia - MgO	0.1%
Alkalies - Na ₂ O + K ₂ O	0.2%

Physical Properties

	Vibration Cast
Maximum Recommended Temperature	1650°C
Quantity Required	2420 Kgs/m ³
Water required for mixing per 100 Kgs	5.5 - 6.2 Litres Approximately
Bulk Density	Kgs/m ³
After Heating at 105°C	2350 - 2550
After Heating at 815°C	2390 - 2450
Modulus of Rupture - ASTM C133 and C865	MPa
After Heating at 105°C	9.0 - 15.0
After Heating at 815°C	12.0 - 18.0
After Heating at 1095°C	12.0 - 18.0
Cold Crushing Strength - ASTM C133 and C865	MPa
After Heating at 105°C	70.0 - 105.0
After Heating at 815°C	70.0 - 105.0
After Heating at 1095°C	70.0 - 105.0
Permanent Linear Change - ASTM C113 and C865	
After Heating at 105°C	Negligible
After Heating at 815°C	0 - 0.3% Shr
After Heating at 1095°C	0 - 0.3% Shr
Thermal Conductivity	W/mK
At 200°C	1.59
At 400°C	1.60
At 600°C	1.63
At 800°C	1.68
At 1000°C	1.76
Shelf Life (Under Proper Storage Conditions)	180 days

Note: The test data shown are based on average results of control tests and are subject to normal variation on individual tests. These results cannot be taken as maximum or minimum requirements for specification purposes.

MSDS, Installation Guidelines and Dry Out Schedules are also available.